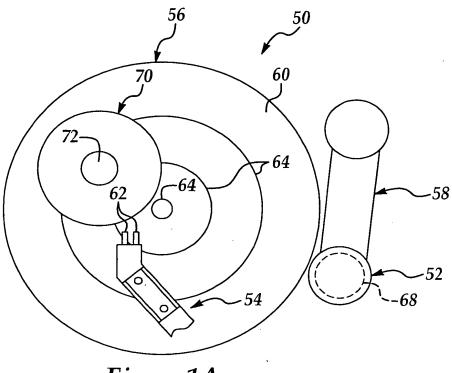
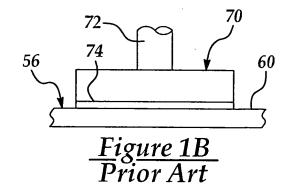
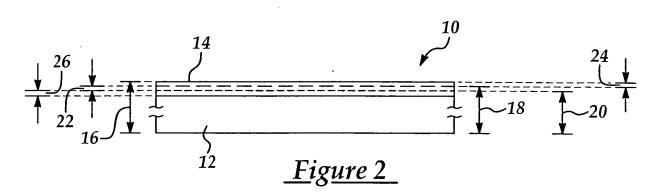
Inventor: Yen Chuang Serial No.: To Be Assigned Filed: Herewith For: Method for CMP Removal Rate Compensation Attorney Doc. No.: 67,200-1144



<u>Figure 1A</u> Prior Art





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Inventor: Yen Chuang
Serial No.: To Be Assigned Filed: Herewith
For: Method for CMP Removal Rate Compensation
Attorney Doc. No.: 67,200-1144

DETERMINE NON-COMPENSATED THICKNESS
TO BE REMOVED FROM LAYER

DETERMINE OFFSET THICKNESS

52

DETERMINE CURRENT REMOVAL RATE
53

CALCULATE COMPENSTAED RR
INTO CMP CONTROLLER

OPERATE CMP APPARATUS AT
COMPENSATED RR
56

Figure 3